



Polaris RZR 200 Full Exhaust Installation Instructions

For Models: RZR 200 (2022-2026)

Removal

1. Begin by disconnecting the o2 sensor harness. *(See Figure #1)*
2. Next remove the o2 sensor from the factory headpipe and then remove the (5) heatshield clamps. *(See Figure #2)*
3. Remove the heatshields from the headpipe. *(See Figure #3)*
4. Now remove the (2) nuts securing the headpipe to the cylinder head. *(See Figure #4)*
5. while supporting the exhaust assembly remove the final bolt from the muffler and remove the entire assembly through the driver side of the vehicle. (Note: be carefull not to damage the factory exhaust headpipe gasket as it will be reused later). *(See Figure #5)*

Installation

6. With all of the stock components out of the way begin by loosely installing the New **HMF Headpipe** taking care not to damage the factory gasket. *(See Figure #6)*
7. At this time take the provided T-bolt clamp and preinstall it onto the muffler assembly just tight enough that it doesnt fall off. *(See Figure #7)*
8. Now carefully slide inlet of the muffler assembly over the headpipe, then rotate the can into place against the muffler mount on the frame and loosely secure it using the supplied **M8-1.25x25, (2) 1/4" Flat washer and M8-1.25 Stover Nut**. *(See Figure #8)*
9. with the **HMF Full System** loosley installed tighten the **Headpipe Flange** nuts first, secondly tighten the **muffler hardware** then finally tighten the **T-bolt clamp** secureing the **Mullfer** to the **Headpipe**. *(See Figure #9)*
(See Figure #10)
10. With everything in place and tight reinstall and reconnect your factory o2 sensor.
(Note: If you would like to reuse the factory heatshield it may be necessary to enlarge the O2 sensor opening of the headpipe heatshield.

Hardware

-  (1) 400080 - Allen Key
-  (1) 400030 - Bolt - Hex - M8-1.25 X 20
-  (1) 400414 - Clamp - T-Bolt - 1.43-1.58 [35/40]
-  (1) 400014 - Nut - Stover - M8-1.25
-  (2) 400073 - Washer - Flat - 1/4"

* Click thumbnails to enlarge

Figure #1

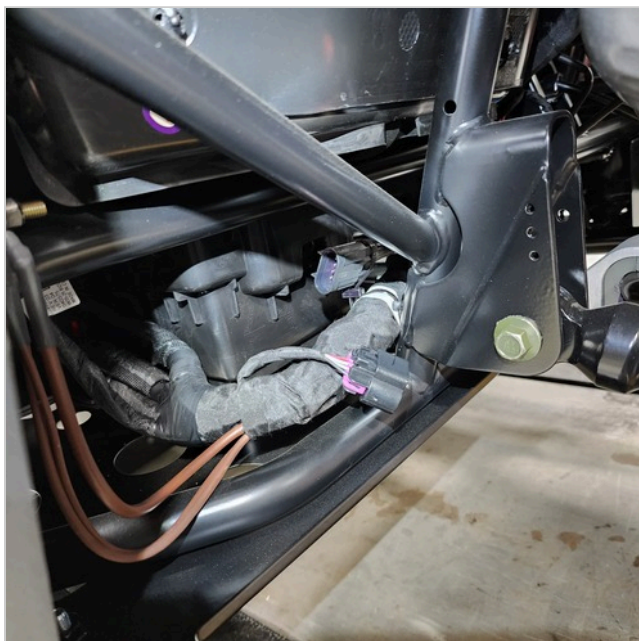


Figure #2



Figure #3



Figure #4



Figure #5



Figure #6

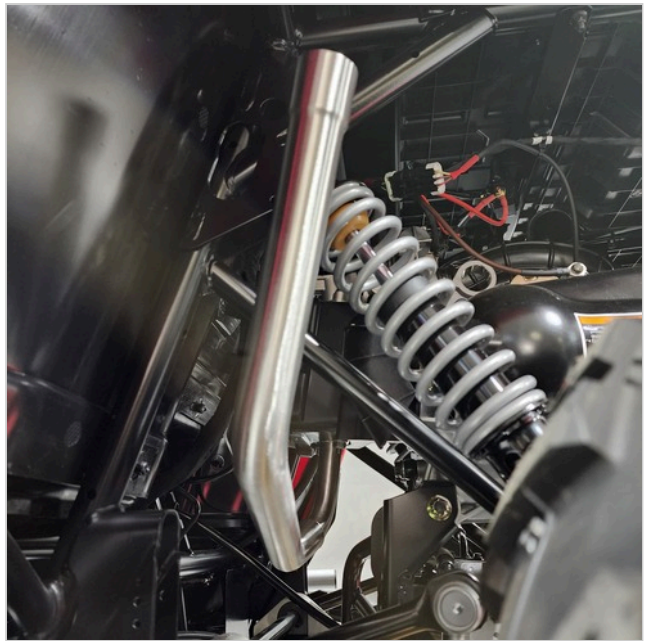


Figure #7



Figure #8



Figure #9

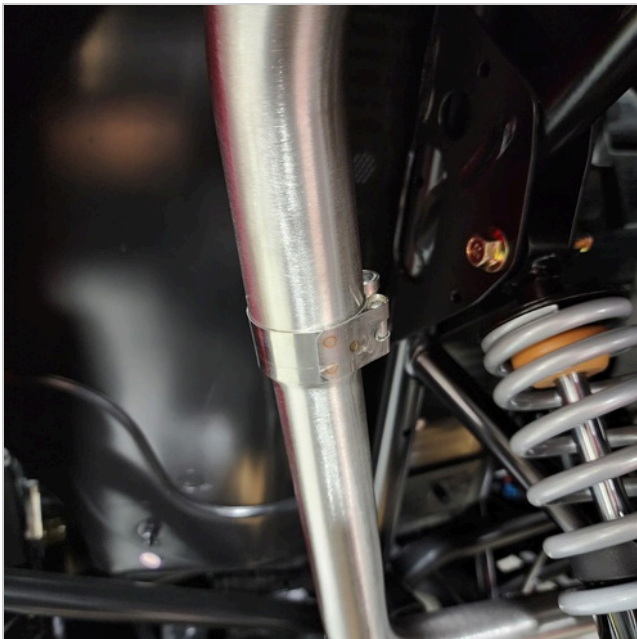


Figure #10



(1) Allen Key



(1) Bolt - Hex - M8-1.25 X 20



(1) Clamp - T-Bolt - 1.43-1.58 [35/40]



(1) Nut - Stover - M8-1.25



(2) Washer - Flat - 1/4"

